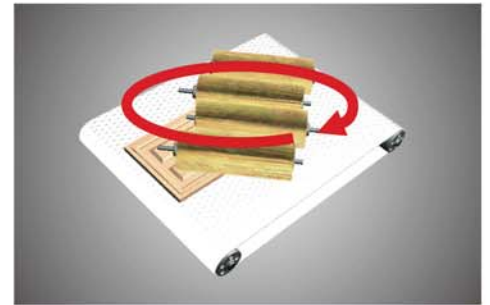


Innovative Sanding Technology

This high quality sanding machine ensures excellent product quality with dramatically reduced labor costs



MB-R4 SYSTEM



MB-R4DD SYSTEM

Rotation Brush Sander Machine

Rotation Brush Sander Machine & Disc Head System

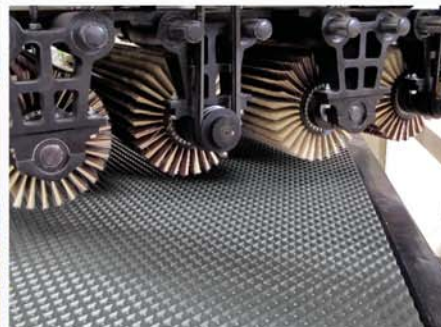
Model: MB-R4, MB-R4DD, MB-R8 (1,100 mm / 1,400mm)

1. Suited for sanding doors, cabinet doors, frames, windows or irregular surfaces on materials such as solid wood, MDF, base coat or lacquer.
2. Minimizes residual sanding marks.
3. Vacuum conveyor belt secures small workpieces.



Disc Head system

This design is able to reach the depth of cupboard or carved doors, bringing polishing functionality into full play.



R4 Head system

With 4 horizontal sanding brush drums that simultaneously oscillate on a circular plane (carousel), sanding action increases exponentially to cover more area. According to the type of sanding a work piece requires, different modes may be selected.



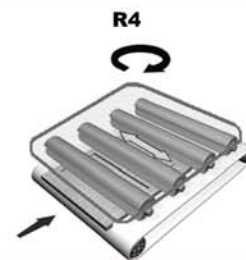
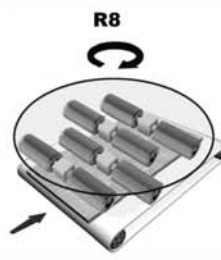
**Less Labor,
High Productivity,
High Quality.**

Rotation Brush Sander Machine

www.holytek.com.tw



Model / Item No:	MB-1100R4DD	MB-1400R4DD	MB-1100R4	MB-1400R4	MB-1100RS	MB-1400RS
Max. Working Width	43" (1,100 mm)	54" (1,400 mm)	43" (1,100 mm)	54" (1,400 mm)	43" (1,100 mm)	54" (1,400 mm)
Max. Working Height	5" (127 mm)	5" (127 mm)	5" (127 mm)	5" (127 mm)	5" (127 mm)	5" (127 mm)
Min. Work-Pieces	4 × 6.3"	4 × 6.3"	4 × 6.3"	4 × 6.3"	4 × 6.3"	4 × 6.3"
(Length × Width)	(100 mm × 160 mm)	(100 mm × 160 mm)	(100 mm × 160 mm)	(100 mm × 160 mm)	(100 mm × 160 mm)	(100 mm × 160 mm)
Min. Work-Piece Thickness	5 mm	5 mm	5 mm	5 mm	5 mm	5 mm
Carousel Speed	2 ~ 20 R.P.M.	2 ~ 20 R.P.M.	2 ~ 20 R.P.M.	2 ~ 20 R.P.M.	2 ~ 20 R.P.M.	2 ~ 20 R.P.M.
Carousel Motor	3 HP	3 HP	3 HP	3 HP	3 HP	3 HP
Variable Feeding Speed	2 ~ 12 M/min	2 ~ 12 M/min	2 ~ 12 M/min	2 ~ 12 M/min	2 ~ 12 M/min	2 ~ 12 M/min
Conveyor Motor	5 HP	5 HP	3 HP	3 HP	3 HP	3 HP
Horizontal Head Length	L940 mm × 4	L1224 mm × 4	L940 mm × 4	L1224 mm × 4	L300 mm × 8	L500 mm × 8
Horizontal Head Motor	3 HP × 4	3 HP × 4	3 HP × 4	3 HP × 4	2 HP × 4	3 HP × 4
Disc Head Diameter	φ180 mm × 14	φ180 mm × 16				
Disc Head Motor	3 HP	3 HP				
Lifting Motor	1/2 HP × 2	1/2 HP × 2	1/2 HP	1/2 HP	1/2 HP	1/2 HP
Horizontal Head of Oscillation Motor	1/4 HP × 4	1/4 HP × 4	1/4 HP × 4	1/4 HP × 4		
Disc Head of Oscillation Motor	1/2 HP	1/2 HP			15 HP	
Vacuum Motor	15 HP+15 HP	15 HP+15 HP	15 HP	15 HP+15 HP		15 HP+15 HP
Net Weight	3,500 KGS	3,800 KGS	2,900 KGS	3,125 KGS	3,000 KGS	3,225 KGS
Gross Weight	3,650 KGS	3,950 KGS	3,050 KGS	3,275 KGS	3,600 KGS	3,875 KGS
Packing Dimensions (cm)	1,352 × 212 × 223	1,403 × 229 × 226	281 × 220 × 225	370 × 221 × 225	272 × 221 × 225	272 × 255 × 225
(L × W × H cm)	2,159 × 91 × 220	2,188 × 152 × 220				



HOLYTEK
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OPTIONAL Edge Side Sanding machine for R4 or R4DD

As an can optional extra the edge side sanding unit and place in front of at the required width.
(the unit is manually positioned at the required width)

One Right & one left side sanding heads , The sanding heads with the oscillation function.



Model:	MB-S152
Max.Working width	1400mm
Max working height	100mm
Min.work-piece thickness	10mm
Min.work-piece Length	1000mm
Min.work-piece width	250mm
Sanding Head Motor	1/2 HP × 2
Sanding Head Length	152 mm
Sanding Head Diameter	231mm / standard

OPTIONAL Feed Machine

Feed machine ,

Motor	1 HP
Speed	2 ~ 12 M/min
Adjust by Inverter	



