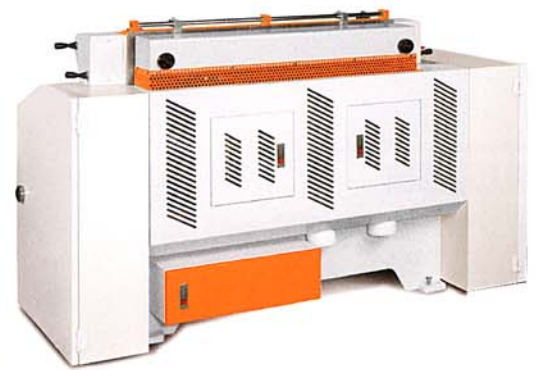
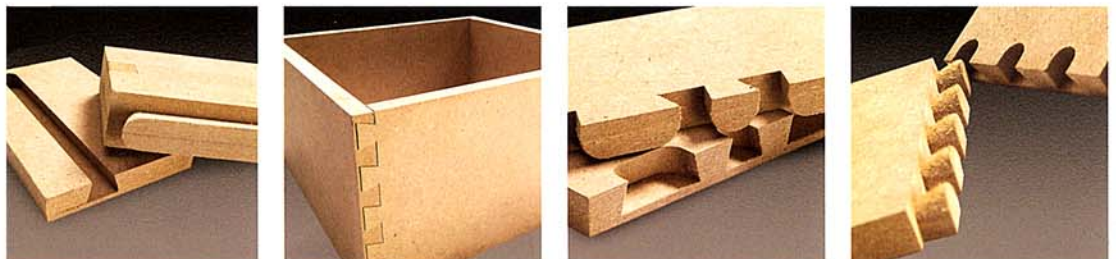


# HOLYTEK

## Plc High Speed Tenoning & Mortising M/C T5



Standard



### FEATURES

- ▶ T5 is designed into four models. Operators can choose or increase models according to demands. Four models are adjustable, able to change or design wood materials variously. Able to set the working speed, sizes of tenons & mortises, intervals by simple humanity operation interface. The files can be saved for repeated use.
- ▶ NONSTOP WORKING DESIGN  
After operators input programs, T5 will separate the working tables into left & right areas. When one area is working, operators can change materials at the other area. In this motion T5 doesn't need to stop & increases work efficiency.
- ▶ MAIN MOTOR  
Good-performance motor imported from Italy. Durable & stable. The rotation speed is up to 24000RPM.
- ▶ PROCESSOR  
Quality PLC made by Japan Mistubishi. All electric equipment conforms to CE standard.
- ▶ DEBUG SYSTEM  
The computer stops automatically under perfect protection upon wrong operation or setting for fear of over stroke. Detailed error messages will be shown for operators to understand & debug.
- ▶ CIRCUIT DESIGN  
The machine stops automatically under power failure or insufficient air pressure for fear of danger led by clamping cylinder.

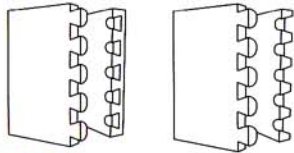


**Optional**

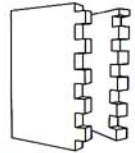


## SPECIFICATIONS

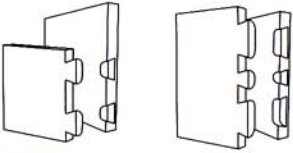
Model	<b>T5</b>
Spindle Motor	3HP,3ph
Cutter Speed	24000RPM
Transmission Motor	1HP 3ph.x2pcs
Workpiece Range	3/8" ~ 1"
Net Weight	650kg
Gross Weight	770kg
Machine Size(LxWxH)	1100 x 1750 x 1550mm
Packing Size(LxWxH)	1520 x 1990 x 1410mm



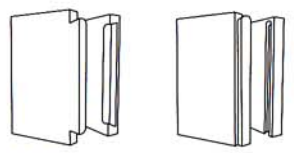
**MODEL 1**  
T5 extends from the design of traditional machine, so the width of tenon & mortise is adjustable. Within the working area 700mm, the machine can process wood materials of 700 mm wide. If the wood is narrower, the internal function of model 1 can separate the working area into 3 parts; feed-in three sets of wood materials at the same time.



**MODEL 2**  
VARIATION MODEL. The size of tenons & mortises are arranged irregularly for special joint.



**MODEL 3**  
LONG STRIP MODEL. Tenons & mortises of long strip are processed in this model. Adjust the sizes easily by humanity operation interface.



**MODEL 4**  
SQUARE MODEL. After changing square cutters, square tenons & mortises are processed by model 2. The sizes are also adjustable easily.

**OPTION**  
Streamline close upper cover & movable controller.  
(Include WINDOW CE Illustrating operation interface & large screen & keyboard and mouse control)

# HOLYTEK

**HOLYTEK INDUSTRIAL CORP.**  
9F-1, NO. 400, SEC. 1, CHANG PING RD., TAICHUNG, TAIWAN. R.O.C.  
TEL: 886-4-2245-2818(Rep.) FAX: 886-4-2243-6928  
E-mail: holytek@ms13.hinet.net http://www.holytek.com.tw